






	Angle	DIN 51130
	$6^{\circ} - 10^{\circ}$	R9
	$10^{\circ} - 19^{\circ}$	R10
	$19^{\circ} - 27^{\circ}$	R11
	$27^{\circ} - 35^{\circ}$	R12
	$>35^{\circ}$	R13